



Standard Test Method for Using Atmospheric Pressure Rotating Cage¹

This standard is issued under the fixed designation G202; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers a generally accepted procedure to conduct the rotating cage (RC) experiment under atmospheric pressure.

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

- D1141 Practice for the Preparation of Substitute Ocean Water
- D1193 Specification for Reagent Water
- D1293 Test Methods for pH of Water
- E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method
- G1 Practice for Preparing, Cleaning, and Evaluating Corrosion Test Specimens
- G16 Guide for Applying Statistics to Analysis of Corrosion Data
- G31 Guide for Laboratory Immersion Corrosion Testing of Metals
- G46 Guide for Examination and Evaluation of Pitting Corrosion
- G170 Guide for Evaluating and Qualifying Oilfield and Refinery Corrosion Inhibitors in the Laboratory
- G184 Practice for Evaluating and Qualifying Oil Field and Refinery Corrosion Inhibitors Using Rotating Cage

¹ This test method is under the jurisdiction of ASTM Committee G01 on Corrosion of Metals and is the direct responsibility of Subcommittee G01.05 on Laboratory Corrosion Tests.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3. Significance and Use

3.1 The rotating cage (RC) test system is relatively inexpensive and uses simple flat specimens that allow replicates to be run with each setup. **(1-11)**.³

3.2 The RC method can be used to evaluate either corrosion inhibitors, or materials, or both. Guide G184 describes the procedure to use rotating cage to evaluate corrosion inhibitors.

3.3 In this test method, a general procedure is presented to obtain reproducible results using RC to simulate the effects of different types of coupon materials, inhibitor concentrations, oil, gas and brine compositions, temperature, and flow. Oil field fluids may often contain sand; however, this test method does not cover erosive effects that occur when sand is present.

4. Apparatus

4.1 Fig. 1 shows the schematic diagram of the RC system. The vessel is manufactured from acrylic. At the bottom of the container, a PTFE base is snugly fitted. At the center of the base, a hole is drilled, into which the lower end of the rotating shaft is placed. This arrangement stabilizes the rotating shaft and the coupons. The length of the rotating shaft between the top and bottom covers is 40 cm (15.7 in.). The rotating cage is attached to the shaft in such a way that the top of the cage is 30 cm (11.8 in.) from the bottom cover.

4.2 Eight coupons (each of length 75 mm, width 19 mm, thickness 3 mm, and surface area 34.14 cm²) are supported between two PTFE disks (of 80-mm diameter) mounted 75 mm apart on the stirring rod (Fig. 2). Holes (diameter 10 mm) about 15 mm away from the center are drilled in the top and bottom PTFE plates of the cage to increase the turbulence on the inside surface of the coupon (Fig. 3). This experimental setup can be used at rotation speeds up to 1000 rpm.

4.3 Flow patterns inside the RC depend on the rotation speed, the volume of the container, and the nature of the fluids used. The flow patterns are described in Guide G170.

4.4 Volume of solution to the surface area of the specimen has some effect on the corrosion rate. The minimum solution volume (cm³) to metal surface area (cm²) is not less than 14 cm³/cm² **(10)**.

³ The boldface numbers in parentheses refer to a list of references at the end of this standard.

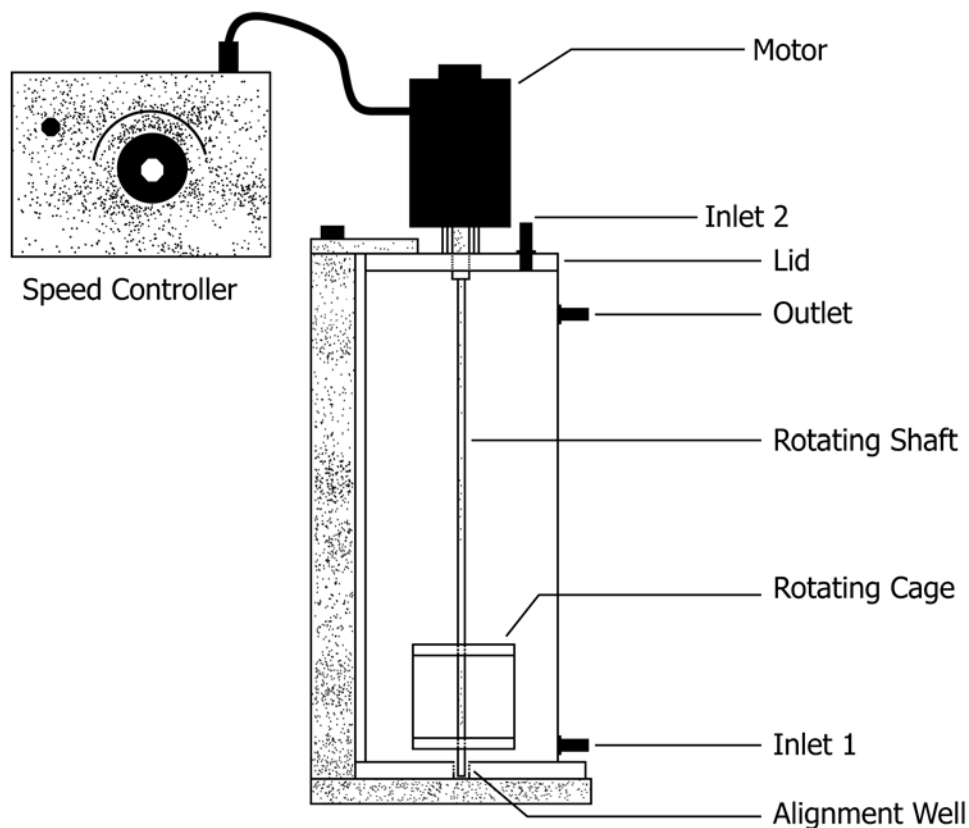


FIG. 1 Schematic Diagram of Rotating Cage



NOTE 1—Gaps (typically 0.85 ± 0.01 cm) between the coupons introduce localized turbulence.

FIG. 2 Photo of Rotating Cage Containing Coupons

5. Reagents

5.1 *Purity of Reagents*—Reagent-grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that

all reagents conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society where such specifications are available.⁴ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

5.2 The composition of the solution shall be determined and reported. Alternatively, standard brine (such as in Practice D1141) shall be used. The solutions shall be prepared using analytical grade reagents and deionized water (in accordance with Specification D1193).

5.3 The solutions shall be deoxygenated by passing nitrogen or any other inert gas for sufficient time to reduce the oxygen content below 5 ppb. The solution shall be kept under deoxygenated conditions. The oxygen concentration in solution depends on the quality of gases used to purge the solution. Any leaks through the vessel, tubing, and joints shall be avoided.

5.4 **Warning**—Hydrogen sulfide (H_2S) and carbon dioxide (CO_2) are corrosive gases. H_2S is poisonous and shall not be released to the atmosphere. The appropriate composition of gas can be obtained by mixing H_2S and CO_2 streams from the

⁴ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For Suggestions on the testing of reagents not listed by the American Chemical Society, see *Annual Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.